

FEB 1st 7 Jan



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D119-796-021
Job Sheet 187211



7268

Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 2/1/19 *7 Jan*

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		2/1/19	0.00	0.00	Start Up Stores/Pkg-1			<i>6 JAN 02 2019</i>
100	Packaging	1 pcs		2/1/19	0.00	0.00	Packaging1-1			<i>6 JAN 02 2019</i>
110	HandFinish	1 pcs		2/1/19	0.00	6.25	HandFinish4			<i>6 JAN 02 2019</i>
120	QC	1 pcs		2/1/19	0.00	0.00	QC5			<i>38</i>
125	Packaging	1 pcs		2/1/19	0.00	0.00	Packaging1-6			<i>36</i>
127	QC	1 pcs		2/1/19	0.00	0.00	QC4			<i>36</i>
130	Packaging	1 pcs		2/1/19	0.00	0.00	Packaging3-1			<i>36</i>
140	QC21-FG	1 Ea		2/1/19	0.00	0.00	QC21			<i>36</i>

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: *126976* 2-INSTALL
DECAL D2729-4

130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____



Container No: S141168



Part: D119-796-021

Job No: 187211

Serial No/Batch: S141168

Revision: A / F

Inspector:

Exp Date:

Instructions: TC STC SH14-45- Issue 1, FAA STC SR0350

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www.dartaerospace.com

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt 5131 190	8 Ea (8 ea)	90-Start up Operation	5125476x1 5024856x1
AN3C50A	Bolt	16 Ea (16 ea)	90-Start up Operation	5095437
AN4C6A	Bolt	24 Ea (24 ea)	90-Start up Operation	5092427x1 5100357x1
D2652-PO 08	Bushing	48 Ea (48 ea)	90-Start up Operation	5136093
D3407-041	Tow Ring	2 Ea (2 ea)	90-Start up Operation	5126820
D3417-5	Washer	4 Ea (4 ea)	90-Start up Operation	5116319
D3456-1	Washer	2 Ea (2 ea)	90-Start up Operation	5079335
D3672-3	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5131565
D3672-7	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5120670
D3883-1	Saddle, Outboard LH	2 Ea (2 ea)	90-Start up Operation	5101826x1 51226 98x1
D3883-2	Saddle, Outside RH	2 Ea (2 ea)	90-Start up Operation	5102701x1 5123880x1
D3884-1	Saddle, Inside LH	2 Ea (2 ea)	90-Start up Operation	5103378x1 5103374x1
D3884-2	Saddle, Inside RH	2 Ea (2 ea)	90-Start up Operation	5104416
D3886-041	Lug Assembly	4 Ea (4 ea)	90-Start up Operation	5114607
MS21043-3	Nut	24 Ea (24 ea)	90-Start up Operation	513394x1 5109966 x14
MS21043-4	Nut	26 Ea (26 ea)	90-Start up Operation	5092790
MS21043-5	Nut	8 Ea (8 ea)	90-Start up Operation	5083544
MS21250-05048	Bolt (Use Ms21250-05-048)	8 Ea (8 ea)	90-Start up Operation	5109944x1 5104043x1 2
MS21920-28	Clamp	2 Ea (2 ea)	90-Start up Operation	5107136
NAS1149C0332R	Washer	24 Ea (24 ea)	90-Start up Operation	5104351
NAS1149C0432R	Washer	48 Ea (48 ea)	90-Start up Operation	5103990
NAS1149C0532R	Washer	16 Ea (16 ea)	90-Start up Operation	508920x15 510680x1
139x89x35crate	Agusta Crate	1 pcs (1 ea)	90-Start up Operation	
D119-646-041	AW119 Replacement Skidtube with Wearpads - Fits LH or RH	2 Ea (2 ea)	110-HandFinish	5114863 511 4889
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5141800
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5141792

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	139x89x35crate	1	11	0
	AN3C46A	8	103	0
	AN3C50A	16	173	0
	AN4C6A	24	364	0
	D2652	48	205	0
	D3407-041	2	16	0
	D3417-5	4	13	0
	D3456-1	2	247	0
	D3672-3	48	1,369	0
	D3672-7	48	1,215	0
	D3883-1	2	13	0
	D3883-2	2	13	0
	D3884-1	2	9	0
	D3884-2	2	12	0
	D3886-041	4	19	0
	MS21043-3	24	886	0
	MS21043-4	26	903	0
	MS21043-5	8	158	0
	MS21250-05048	8	0	0
	MS21920-28	2	84	0
	NAS1149C0332R	24	3,530	0
	NAS1149C0432R	48	1,808	0
	NAS1149C0532R	16	402	0
110-HandFinish	D119-646-041	2	4	0
	D119-796-151	1	0	0
	D119-796-251	1	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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